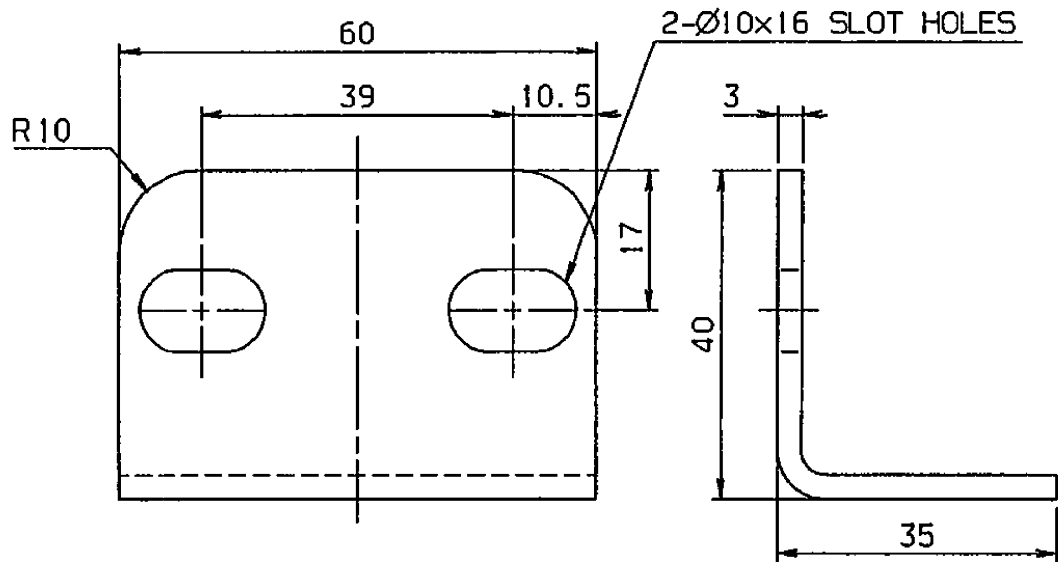
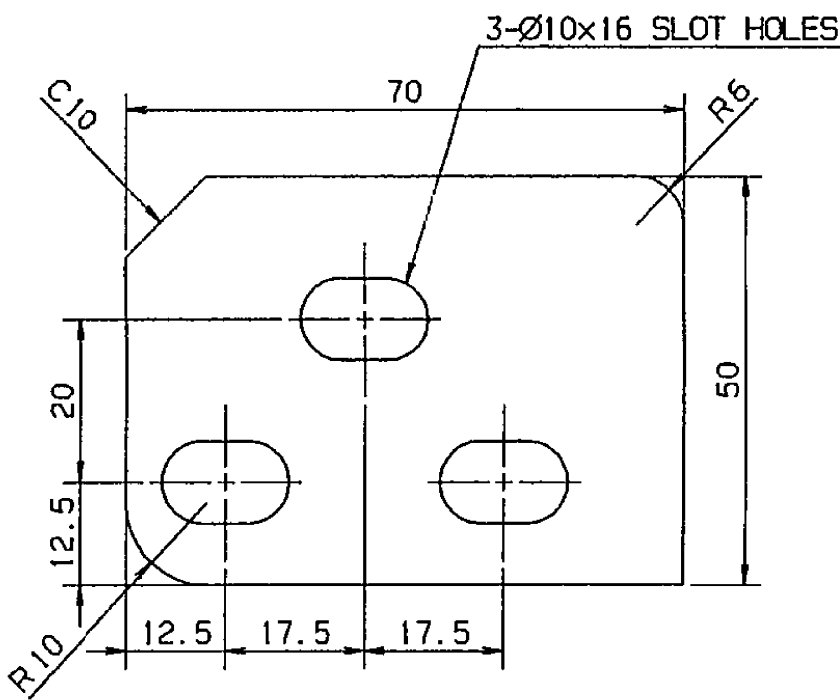


COPY RIGHT & CONFIDENTIAL
THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND.
DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

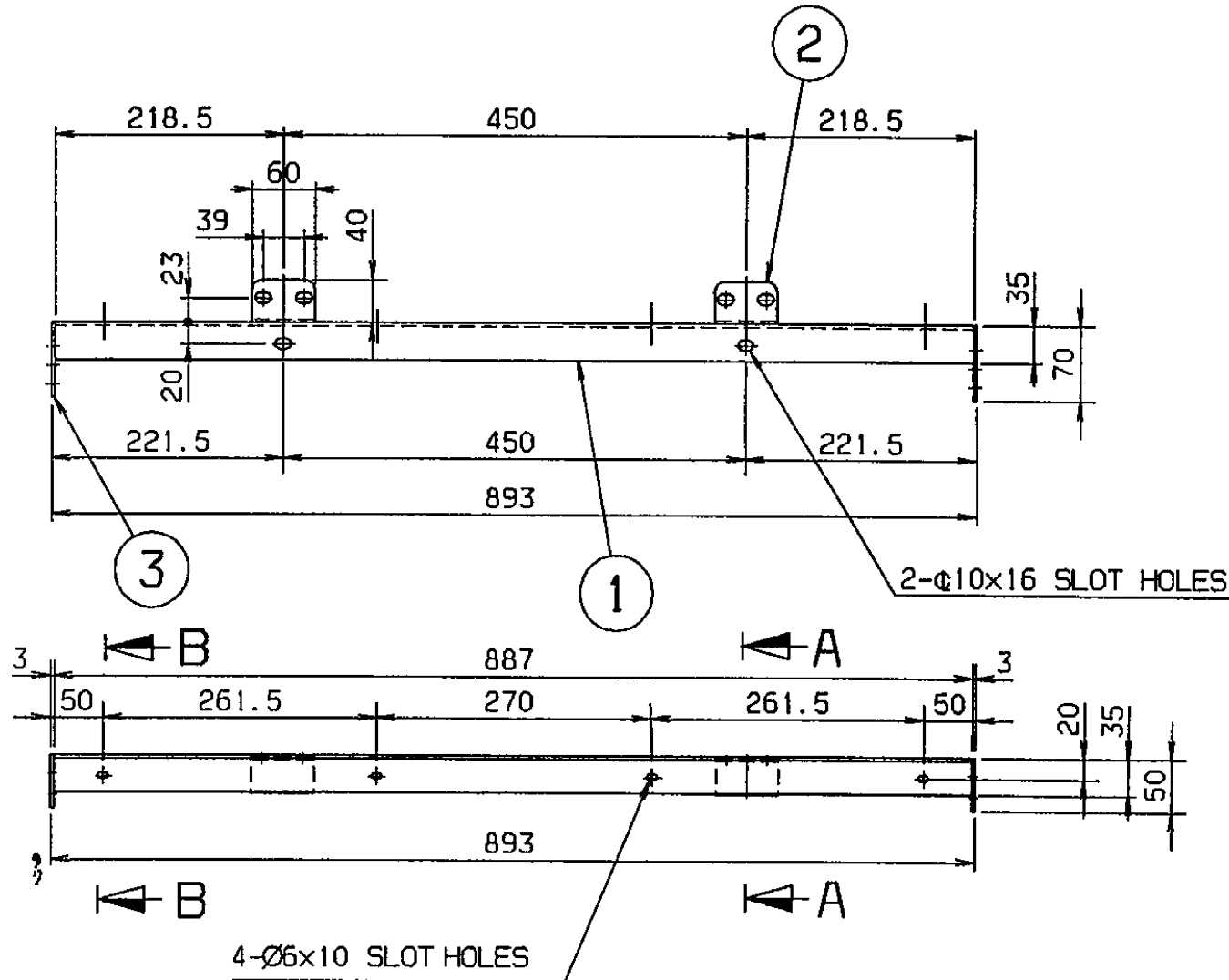
GRADE No.	VALUE	SYMBOL	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
ROUGHNESS			0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50



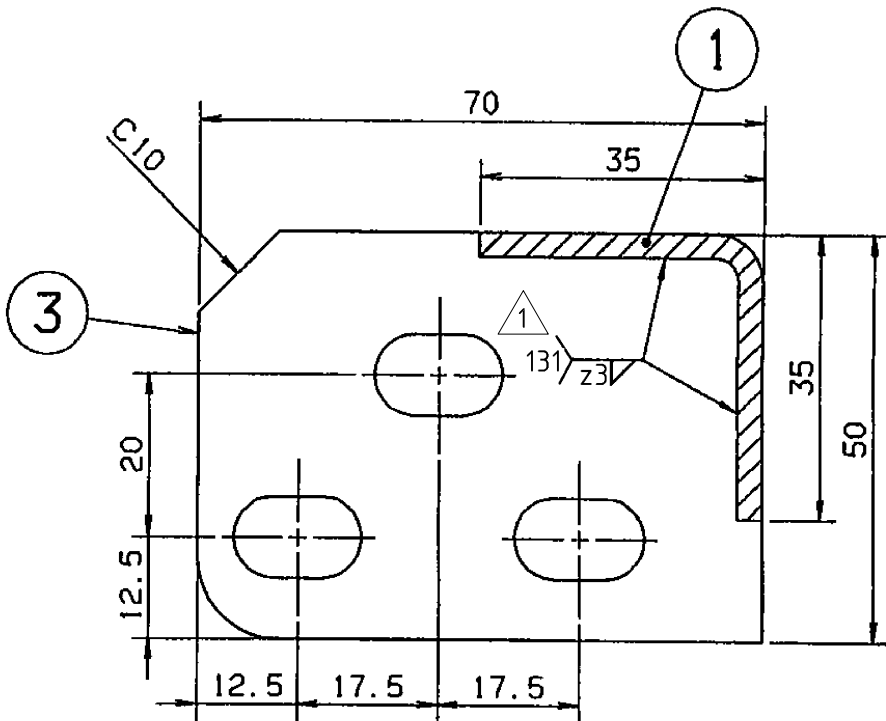
DETAIL "2"



DETAIL "3"



SECTION A-A



VIEW B-B

UNCONTROLLED

NOTE:

1. WELDING SYMBOLS ACCORDING TO ISO 2553.
2. REMOVE ALL SHARP EDGES AND BURRS.
3. ALL WELD AREAS SHALL BE PICKLED AND PASSIVATED.

3	2	909-23018-03	SUPPORT	70x50x3THK	SUS 304	
2	2	909-23018-02	SUPPORT	60x70x3THK	SUS 304	
1	1	909-23018-01	SUPPORT	887x65x3THK	SUS 304	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	DMRC BG METRO CARS		
			REF DRG	-		
			MATERIAL	-		
			HEAT TREAT.	-		
			SURFACE TREAT.	-		
			TITLE	SUPPORT (2 SEAT)		
			APPD	PV GAYATHRI	14/09/2015	
			REVD	KRISHNA PRASAD	12/09/2015	
			CHKD	KRISHNA PRASAD	12/09/2015	
			DRWN	PURUSHOTHAMAN	10/08/2015	
			SCALE	NTS	SHEET	Wt.(Kg)
				1 OF 1		-
			DRG No.	909-23018		
			ALT	1		
ALT.NO.	ECN NO/CHANGES	DATE	BY	RP	CHKD	APPD
3		26/02/18				